

Our Presence

Randack Fasteners India Pvt. Ltd.

Gat No. 1197, Ghotawade Phata, Village - Pirangut, Tal - Mulshi, Dist - PUNE - 412108, India.

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Randack Spezialschrauben

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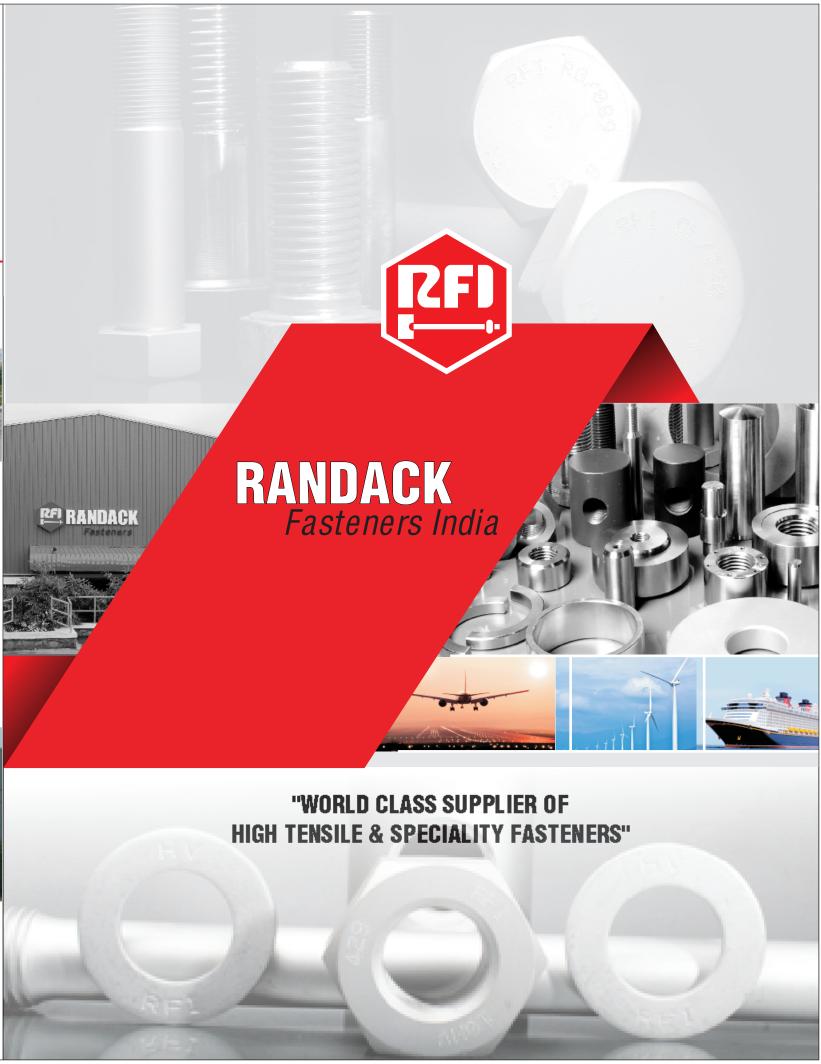
Randack Fasteners Americas, Inc

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Contact:

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COMPANY PROFILE

Randack Fasteners India, an AS 9100:2016 & ISO 9001: 2015 certified company is a joint venture between : Randack Spezialschrauben, **Germany &** Klaus Union India, Pune



About The Company

SPECIALTY IN HIGH TENSILE FASTENERS – With specialty fasteners as a mission, Randack Fasteners India was promoted in technical collaboration with Randack Spezialschrauben, Germany, a pioneer in the field of specialized fasteners. Randack Fasteners India is an exemplary theme of India's ability to match contemporary and World class manufacturing practices & meet the highly critical requirement of Indian & Global supply chain.

RANDACK FASTENERS INDIA is an AS 9100:2016 & ISO 9001:2015 Certified Company. RANDACK FASTENERS INDIA is engaged in manufacturing & exporting a wide range of High Tensile Fasteners and also customized fasteners.

RANDACK FASTENERS INDIA manufactures products using quality raw material & advanced technology to maintain High Quality Standard. We lead the industry in delivering on customer needs & building competitive advantages for our customers. Having started the business with production of the high tensile fasteners for the Wind Industry, today RFI is one of the renowned & leading fastener manufacturing Companies for Wind

Turbine. With advantages of our expertise & business opportunities, RFI gained ground in the high-tech sectors such as Hydro power generation, Diesel Engines, MarineEngines, Oil & Gas, Pumps & Valves, Construction heavy equipment, solar Power & other requiring tailor made fastening system.

Our Specialty



Technical Always a solution provider.



Delivery Timely deliveries and global service.



Quality High quality fasteners.



Experience Long term experience in Power, Oil, Gas, Hydro and special fasteners segment.



Team Work Theme of





Our Strengths

- Manufacturer of high tensile fasteners from M16 and above.
- CNC machining capability up to 3.5 Mtr Long Studs.
- Specialist in Tower bolts, Blade connectors, Studs, Barrel nuts, Nacelle bolting, Foundation studs.
- In house NABL material testing Lab guarantees high quality.
- Thread Rolling capacity up to M100. Having in house Delta coating facility.
- Hex and socket head bolts, Anchor bolts, Root inserts.
- In house heat treatment facility with SCADA control.
- In house Torque tensioning machine with capacity upto M64.



Mechanical Testing Laboratory

Manufacturing

Facility

We enhance and test Just to ensure you get the best!

NDT Facility NDT facility Magnetic Particle & Ultrasonic testing facility with qualified level II engineers.

Magnetic Particle Testing

As per ASNT SNT/TC/01 Ed 2011 Level I & II qualified Inspectors. As Per ISO 9712:2012 Level II qualified Inspectors.

Ultrasonic Testing

As per ASNT SNT/TC/01 Ed 2011 Level I & II qualified Inspectors. As Per ISO 9712:2012 Level II qualified Inspectors.

Eddy Current Testing

As per ASNT/TC/01 Ed 2011 Level I & II qualified Inspectors.



Magnetic Particle Testing

Ultrasonic Testing

Eddy Current Testing





Inhouse
Heat Treatment
Facility

We have our own heat treatment facility, to manage and reduce time for logistics and out sourcing activities, reducing the lead time and helping to deliver to customers on time. The facility is equipped with state of the art equipment and testing facilities with a technical staff to provide our customers a broad range of experience to deliver their requirements in heat treatment processes. The complete heat treatment process is fitted with SCADA control system.

COATING

■ Zinc flake ■ Galvanizing ■ Hot dip galvanizing

■ PTFE Nitro ■ Carburizing

Dorken - MKS

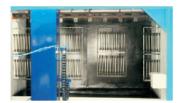
First licensed fastener manufacturer for Spray Coating. Added advantage of having fully automatic Zinc flake coating facility approved as per CQI-12

With the system DELTA®-TONE as basecoat and DELTA®-SEAL as topcoat, our licensor Dörken MKS-System has for many years offered a tried and tested system, which has become specified by all renowned manufacturers. More than 20 years of experience doing the job and continuous development make this successfully established product range into a veritable quality benchmark, when it comes to reliable corrosion protection. To underline this, Dörken MKS-System has been acknowledged the certificate of Germanischer Llyod in 2012 for this system of DELTA®-TONE + DELTA®-SEAL proving its extraordinary performance in the wind-related application fields.



Delta Coating

Facility







RFI Diversifies to Fabrication

COUPLERS FOR LOCOMOTIVES

RFI has always been associated with taking up new challenges and innovations leading to cost saving and process improvement both for the customer and self. It is befitting to highlight our latest achievement here wherein RFI has diversified itself to the fabrication of machined components into assemblies. One such challenge was development of couplers for the locomotives. Couplers are basically mechanisms used for connecting coaches and other rolling stock in a train. The project was successfully developed and running the serial production in a span of 3 months. We have installed a dedicated capacity for developing various fabrication assemblies, with highly professional certified welders.



Manufacturing Facility

Randack has expanded its machining facilities by adding new manufacturing facilities with new machineries and added man power as a step towards business enhancement. Capable to meet the requirement of high tensile fasteners from M24 and powe to thread rolling capacity, up to M100





























Product Range

SERVICE is important to us.

Our product range includes bolts, nuts, machined parts and fasteners according to National and International Standards, as well as customer drawings and specifications.

Besides the usual low alloy steels, variety of high alloy steels, special steels & other materials are used to produce high quality tensile Fasteners.

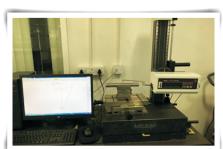
Lab

NABL (The National Accreditation Board for Testing and Calibration Laboratories of the Govt. of India) has accredited the mechanical & chemical testing laboratory of RFI (Randack Fasteners India Pvt Ltd.) according to ISO/IEC 17025:2005

In house material testing facility Chemical, UTS, Impact (including at subzero temperatures). Torque tension testing, Salt Spray testing metallography, microstructure, grain size, inclusion testing. Hardness test (Vickers, Brinell).















Quality

Assurance

- Quality means the world to us, which make us market leaders.
- We are an AS 9100:2016 & ISO 9001:2015 certified organization.
- Our team monitors the product & process from raw material to finished product.
- Heat treatment facility qualified as per AMS 2750 standard.
- Procure raw material from reputed steel mills to maintain standard quality norms.
- In house facility for chemical & mechanical testing like Chemical, UTS, Impact (including at subzero temperatures).
- Torque tension testing, Salt Spray testing.
- Hardness test (Vickers, Brinell), Torque tension testing, Microscopic Image Analyzer.
- NDT facility Magnetic Particle & Ultrasonic testing facility with qualified level II engineers.
- RFI is the first worldwide manufacturer of wind turbine fasteners to have an in house Delta MKS coating plant.
- This is approved as per CQI-12.
- Our Quality and competitive pricing is the key to our success.
- Planned and efficient utilization of technology and human resources.
- Continual improvement and teamwork.

















Certificates









CERTIFICATE OF ACCREDITATION

RANDACK FASTENERS INDIA PVT. LTD.-MATERIAL TESTING LAB

has been assessed and accredited in accordance with the standard

ISO/IEC 17025:2005

"General Requirements for the Competence of Testing & Calibration Laboratories"

for its facilities at

Gat No. 1197, Ghotawade Phata, Village-Pirangut, Tal-Mulshi, Dist-Pune, Maharashtra in the field of

TESTING

This certificate remains valid for the Scope of Accreditation as specified in the annexure subject to continued satisfactory compliance to the above standard & the relevant requirements of NABL.

Signed for and on behalf of NABL

Anil Relia

TUV NORD

CERTIFICATE

OF CONFORMITY OF THE FACTORY PRODUCTION CONTROL

0045-CPR-2308

Non-Preloaded Structural Bolting Assemblies and High-Strength Structural Bolting Assemblies for Preloading

r the name or trade mark of

Randack Fasteners India Pvt. Ltd. Gat no. 1197, Ghotawada Phata, Village: Pirangut, Taluka: Mulshi, Dist-Pune 412108, Maharashtra, India

EN 15048-1:2007 und 14399-1:2015

Certificates

Manufacturer-Related **Product Qualification**

Randack Fasteners India Pvt. Ltd. Gat No. 1197, Klaus Union Campus 20.06. Near Ghotawade Phata, Pirangut, Tal. Mulshi, Dist. Pune-412 108, / Indien

Product/product group	process	materials group
Products of product group 11 (f.e. Spring bolt)	Forging and Heat Treatment	WG S1 -EN 10025

Qualified for heat treatment: only APS HEAT TREATERS, Gat No. 263, AT Post Pirangut, Tal.Mulshi., Dist. Pune-412 115, Maharashtra / Indien

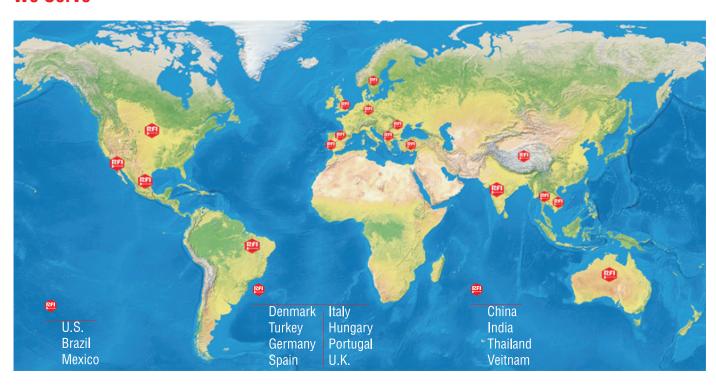
This qualification is only valid, if the conditions specified in our letter GS.EF42.HPQ of 18.08.2017 are being met.

Qualification valid until: August 2020





We Serve



We Keep Them Turning....

